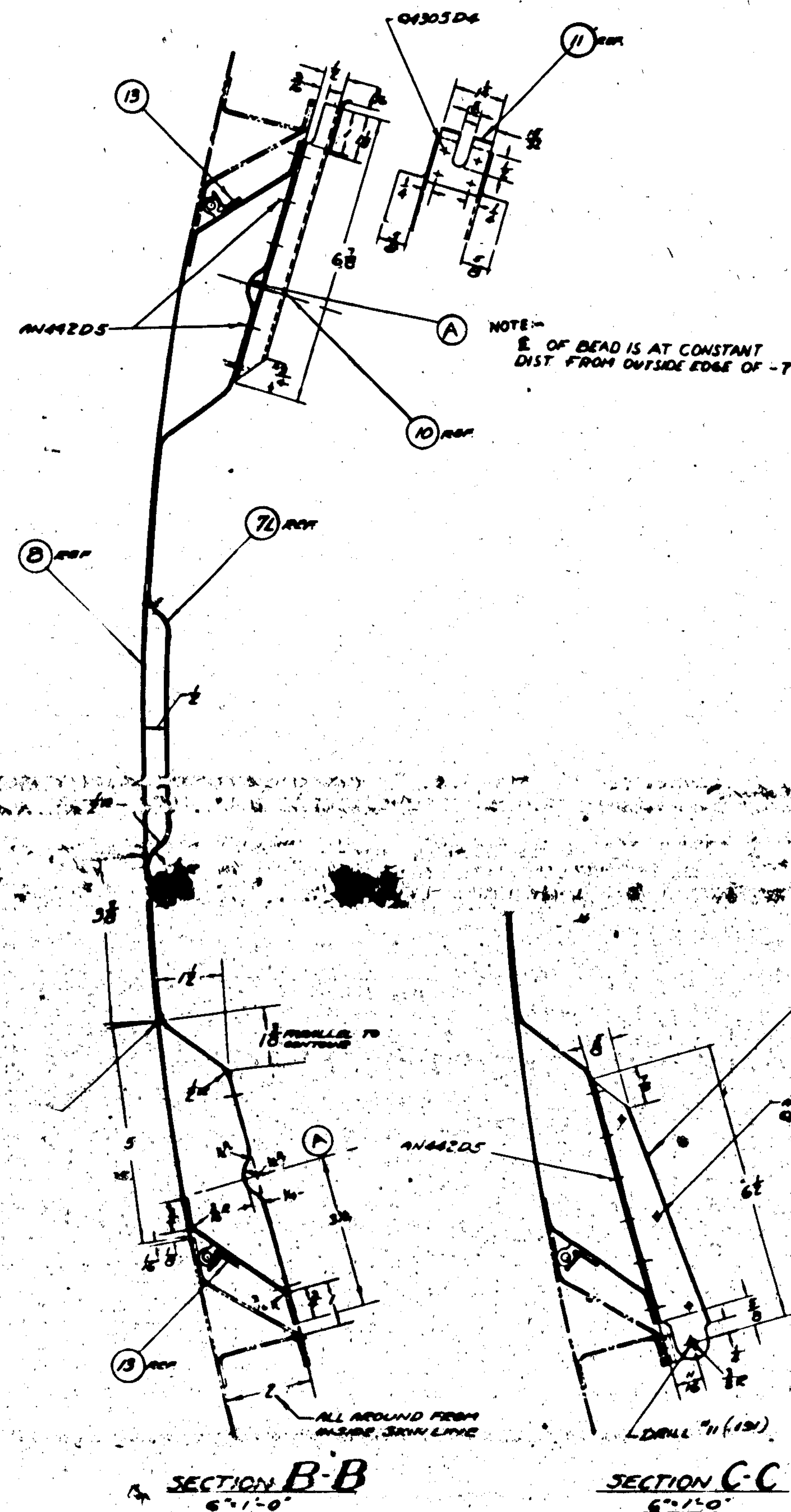
LET	ALTERATION	DATE	BY	LET	ALTERATION	DATE	BY
A	ADDED BEAD TO -7 L/R						
B	[illegible] ADDED, 2-[illegible] ADDED						

-D 31046
S.O. A14068
K



B
A
C
17
9 3/8
6 3/4
1/4 D. HOLES-5 REQ'D.
.140 D. HOLES-2 REQ'D.
HINGE LINE
BUTT-14 1/8 & -15 1/8 AT TANGENCY POINT
SAME SECTION AS YZ-4
BUTT-13 1/8 -14 1/8 AT TANGENCY POINT
BEAD ON -7 L/R
BUTT BETWEEN PARTS -11
D

SECTION A-A
6"=1'-0"

6K45 RIVNUTS AN526-C6-8 SPACE AT 2 1/2
DETAIL D
12"=1'-0"

NOTE: TO BE USED ON AIRPLANES #2486, 2487, 2488 ONLY

FINISH
Z-P EXCEPT -11, C-P #2486-2487-2488
AND -9, NONE

FINISH CODE	
Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

PART No.	STOCK	MATERIAL	SPEC	-0	-2	-3	-4	-5
AN526-C6-8				40	40			
6K45	RIVNUTS			40	40			
15R	YE-A6T x 24			1	1			
15L	YE-A6T x 24			1	1			
14R	.032 x 3 x 8	ALCLAD	47A6-COND A	2	2			
14L	.032 x 3 x 8	ALCLAD	47A6-COND A	2	2			
13	YE-A6T x 16			2	2			
12R	.051 x 2 3/4 x 7	ALCLAD	47A6-COND T	2	2			
12L	.051 x 2 3/4 x 7	ALCLAD	47A6-COND T	2	2			
11	.022 x 1 3/8 x 1 1/2	[illegible]	47S21 [illegible]	2	2			
10	.051 x 4 x 7	ALCLAD	47A6-COND T	2	2			
9	XM58016 x 94			1	1			
8	.025 x 25 x 25	ALCLAD	47A6-COND T	1	1			
-7R	.025 x 36 x 36		47A6-COND A		1			
-7L	.025 x 36 x 36		47A6-COND A	1				
-6R	.040 x 36 x 36		47A6-COND A		1			
-6L	.040 x 36 x 36	ALCLAD	47A6-COND A	1				

PARTS LIST FOR ASSY

DASH No.	MODEL	NEXT ASSY	REQ
-1L	PB2Y-3	28B5[illegible]	
-1R	PB2Y-3	28B5[illegible]	
-R	PBY-5A	28B5552R	1
-L	PBY-5A	28B5552L	1

REQUIREMENTS FOR AIRPLANE
SCALE 6"=1'-0" & NOTED

A.C.
NAVY TO 3833
HEAT TREAT
NOTED
FINISH
NAME DOOR ASSEMBLY - HULL - SIDE CAMERA
OPP HAND 28B5548R
J
28B5548
CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.

✱ SPOTWELDING SYMBOL
THIS SYMBOL INDICATES SPOTWELDING
RIVETS ARE NOT INDICATED ON THIS
DRAWING BY SYMBOLS.

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